

Smart Machinery Condition and Vibration Monitoring

About **Faclon**

As a brief introduction, we are Mumbai based IoT company started by **IIT-Bombay alumni**. We are End to end provider IoT with sensors, IoT hardware and Software with Key focus in optimization of utilities and machines.

Our prestigious Clients: GRASIM, L&T, TATA Power, NMDC, JBF, POSCO, JAYTEA, Embassy, Raymond, Idemia etc.



About IRD **Mechanalysis**

IRD Mechanalysis Limited is an Indian Independent Company with roots tracing back to IRD Mechanalysis Inc., USA. IRD Mechanalysis Limited has been providing Condition Monitoring Solutions to the World since 1955 and has been present in India since 1962.

We are popularly known as 'The Vibration People'. We manufacture Vibration Meters, Sensors, Monitoring Systems and provide associated services in the field of Condition Monitoring and Root Cause Analysis. IRD is serving more that 2000 clients globally with more than 20k installations.



Common **problems** on Industrial machinery

- Unbalanced
- Coupling Misalignment
- Loose Foundation
- Defective bearings
- Resonance
- High noise
- Repetitive failures
- Poor performance
- Spindle vibration and poor product finish on machine tools
- Frequent burning and heating of drive motors
- Leakage
- High power consumption
- And a host of others



Assets Covered

- Any Rotating Equipment
- Pumps
- Motors
- Blowers
- Fans
- Turbines
- compressors
- Machine tools





Data Driven Machinery Management



Data collection and
Automated Diagnostics

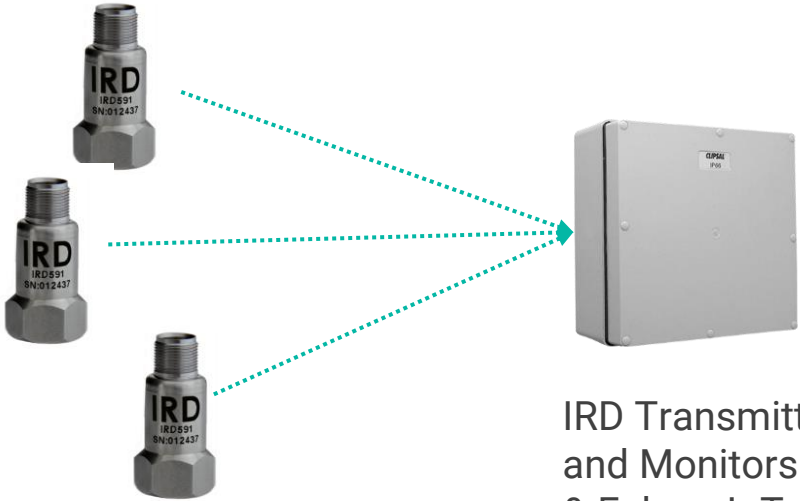


Connect Vibration and other
sensors



Response Plan

Solution Architecture



2G/ 4G/ WiFi / Ethernet



IRD Transmitters and Monitors & Falcon IoT Junction Box



Faclon I/O Sense Diagnostic Software

Sensor Portfolio



Tri Axial



Mono Axial

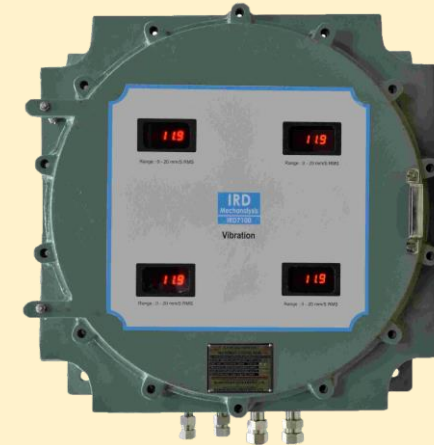
Transmitters and Monitors Portfolio



IRD7100



API 670



Ex Enclosures

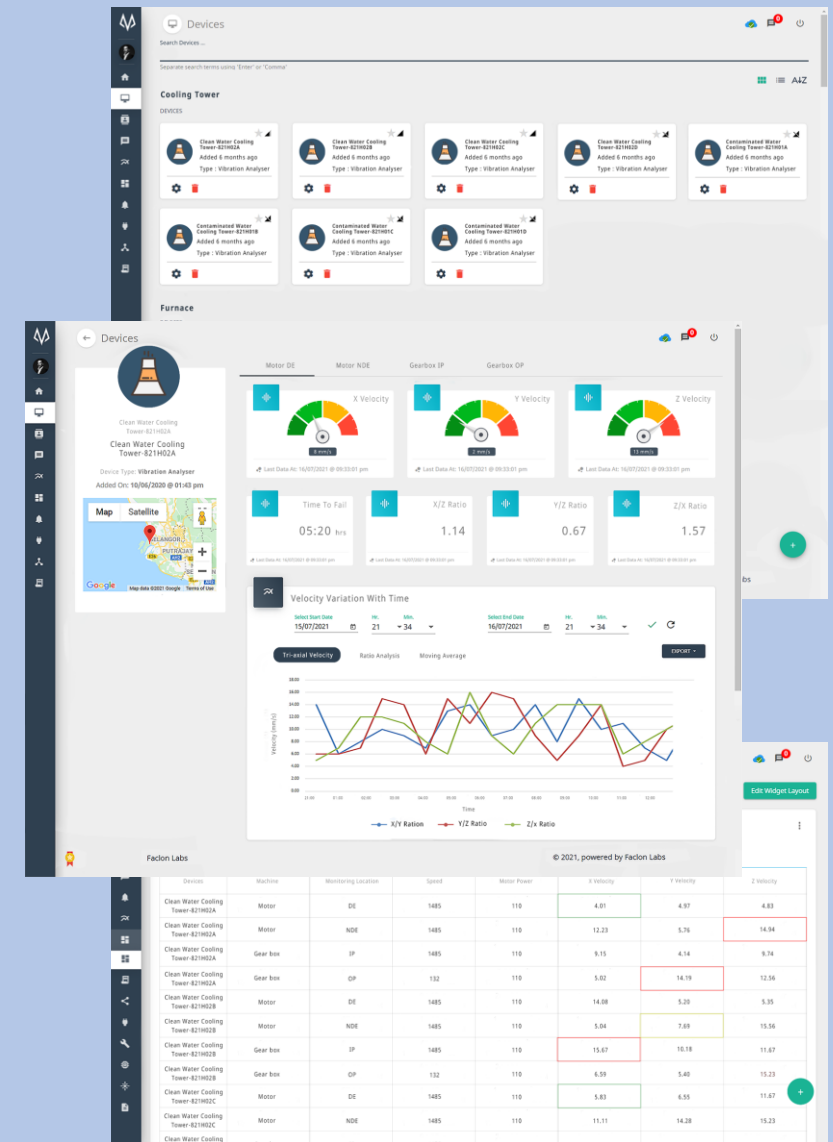
IoT Junction Box

- Input - 2 / 4 / 6 / 8 / 12 sensors
- Connectivity: LoRaWAN/ 4G / 2G / Wifi / Ethernet
- Data - Displacement, Velocity, FFT



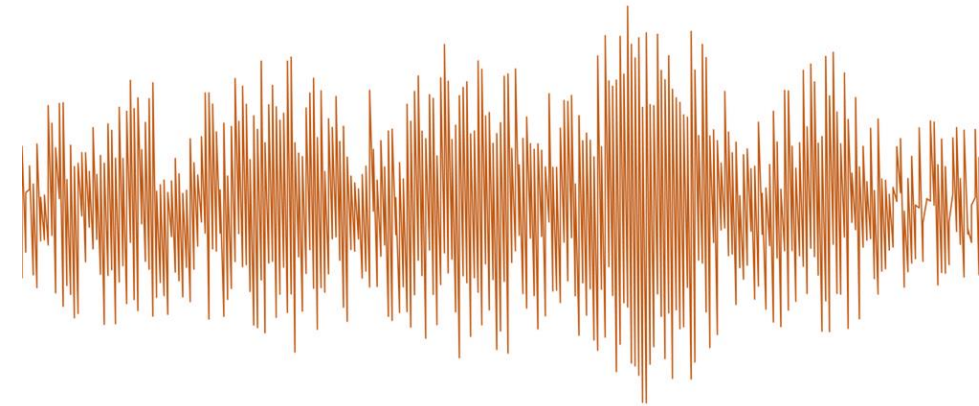
Software Level 1 | Displacement / Velocity Diagnostics

- Display of vibration data and Trends for each point.
- Comparison with ISO standard and display of **RED**, **YELLOW** and **GREEN** dots on each measurement point.
- SMS / Email Alerts and Reports
- Comparison of vibration between two similar machines on the same screen
- Ratio of vibration between X, Y and Z directions
- Machinery diagnostics based on this ratio
- Statistical analysis to predict 'TIME TO FAIL'



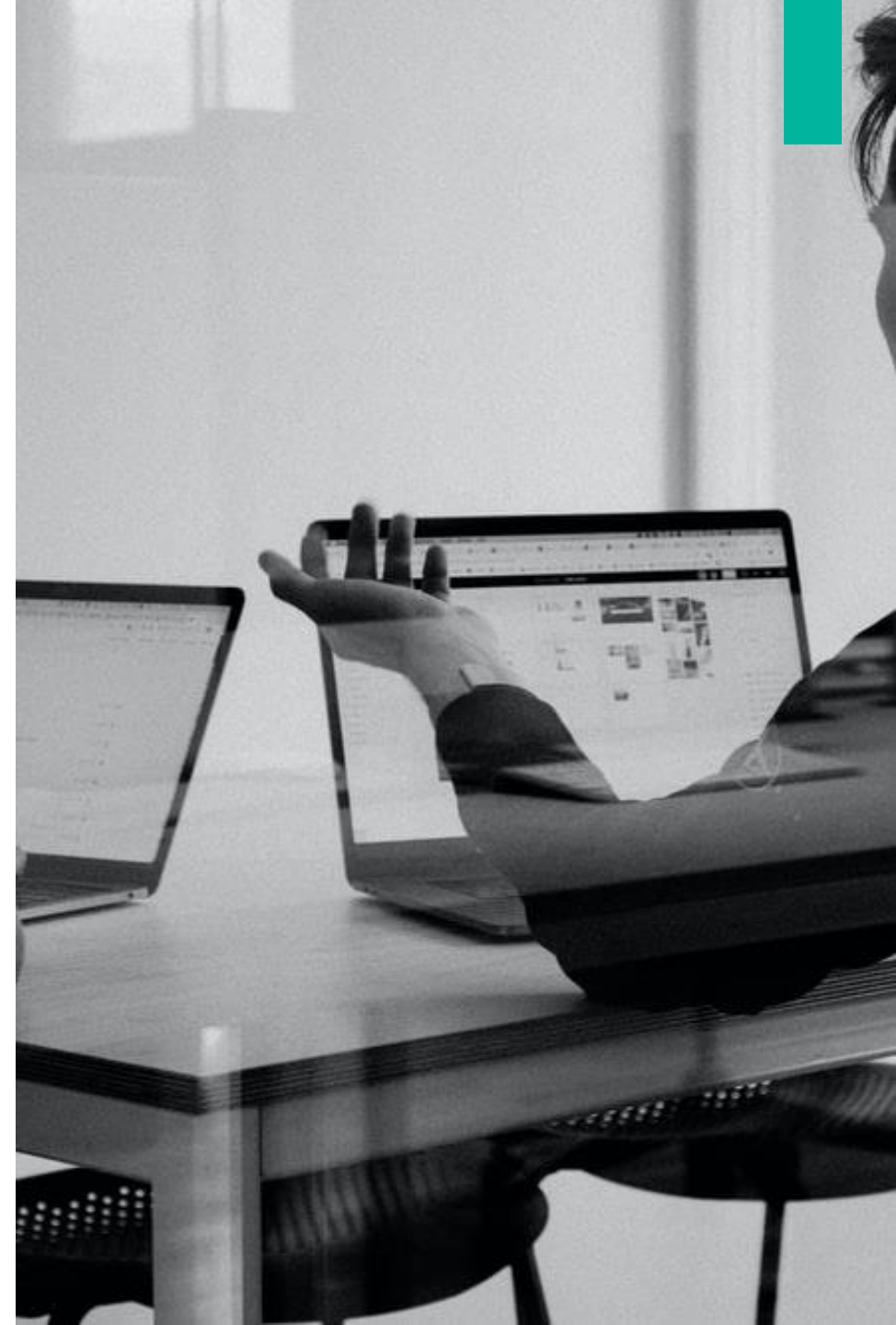
Software **Level 2** | FFT

- Fast Fourier Transform of vibration data to identify different signatures leading to different types of failure
- Frequency band monitoring
- Diagnostics based on Vibration Analysis body of knowledge
- Incorporating 6 decades of knowledge base of IRD



Business Case

- Preventive maintenance
- Downtime Reduction
- Productivity Improvement
- Quality enhancement (machining industry)



Key Customers



posco



LARSEN & TOUBRO



TATA POWER





Thank You

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